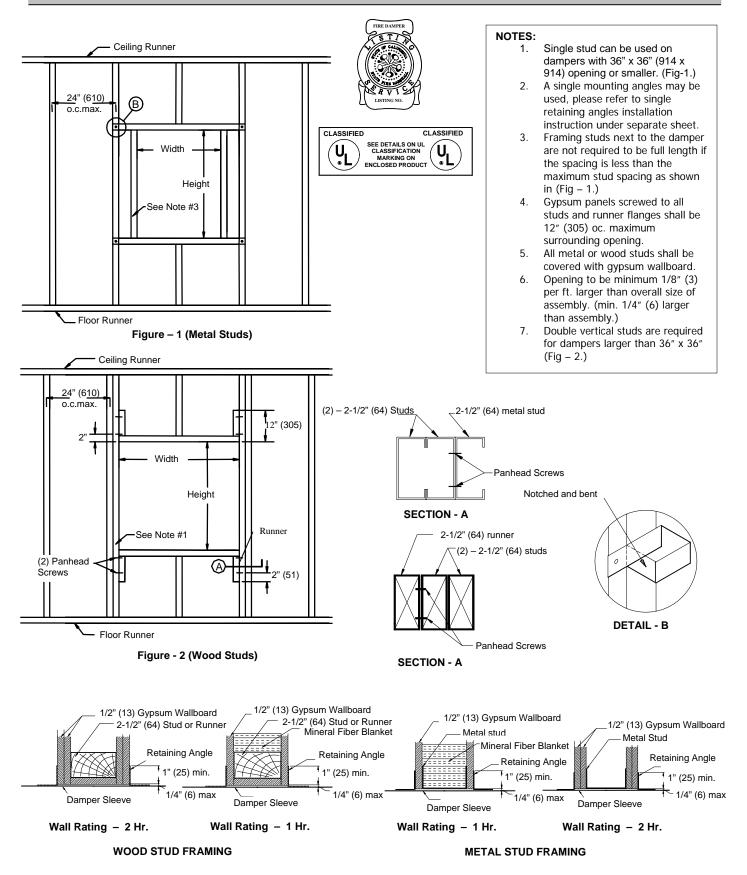
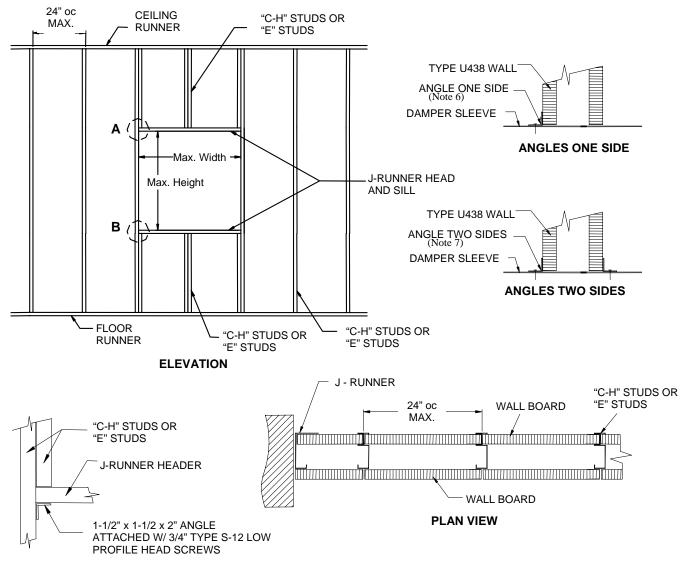


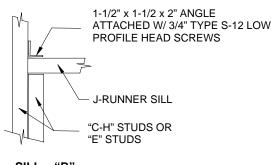
FRAMING OPENINGS FOR FIRE DAMPER IN METAL, WOOD AND CONCRETE WALLS



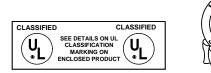








SILL – "B"





NOTES: 1. The wa

- 1. The wall opening for two angle installations shall be minimum of 1/8" per foot larger than the overall size of damper assembly. Maximum opening shall not exceed 2" plus 1/8" per foot of the damper size. For one-angle installations the minimum opening shall be 1/8" per foot and no more than 1" total larger than the overall size of damper assembly.
- 2. Sleeve gauge minimum equal to gauge to duct assembly.
- Mounting angles minimum 1-1/2" x 1-1/2" x 18 ga. galvanized steel fastened with #10 bolts and screws, 1/2" long welds or 3/16" rivets.
- 4. Maximum spacing fasteners 6", but not more than 3" from any end.
- 5. Up to 21" wide minimum 2 connection per side. 21" and above minimum 3-connection top and bottom.
- 6. 1-sided mounting angles to be fastened to wall & sleeve with #10 screws.
- 7. 2-sided mounting angles to be fastened to sleeve only with #10 screws.