

Non-drainable / Sightproof Louver in 4" thick design Model LED-04

Design Features – Non-drainable blade and vision proof design with the capability of being drainable in the interior side.

STANDARD CONSTRUCTION
 ALL MATERIAL – EXTRUDED ALUMINUM 6063-T5 (KB-45)

FRAME

4" thick, is .081 extruded aluminum in style #3.

BLADES

.081" extruded aluminum, approx. spacing is 2" @ 30°

MAXIMUM SIZE

Unlimited, with mullions, structural bracing supplied by others

MAXIMUM FACTORY ASSEMBLY SIZE

120" w x 96" H" or 96" w x 120" H

(allows for best handling)

(Type of finish may limit maximum single section)

MULLION

Invisible

MINIMUM SIZE

12" w x 12" H

UNDERSIZED

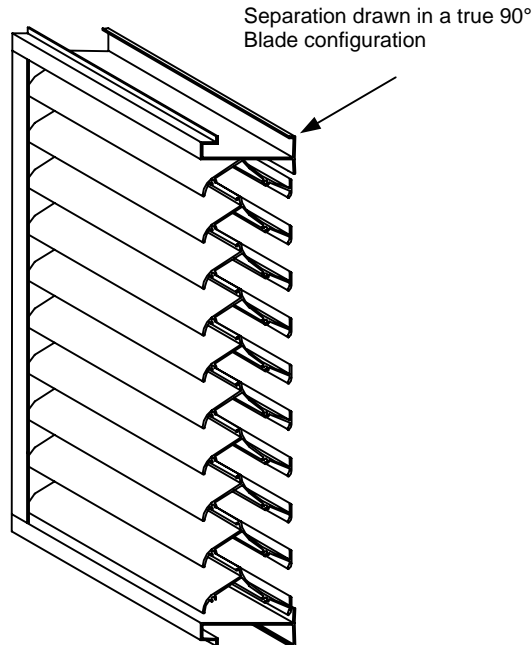
1/4" under ordered size unless specified Exact or Actual

SCREEN

1/2" sq. mesh x .063 alum. wire screen in frame

FINISH

Mill



OPTIONAL CONSTRUCTION

FRAME – Available in a heavier extrusion of .125"

BLADES – Available in a heavier extrusion of .125"

SCREEN - Many styles available please consult screen listing

FINISH – Air-dry primer, polyurethane, epoxy, or enamel. Baked epoxy, Anodize or Kynar

MULLION – Visible for architectural preference

SPECIAL PURPOSE CONSTRUCTION

Fully welded construction

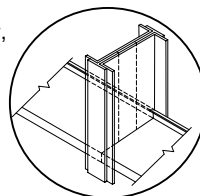
Security bars

Filter racks

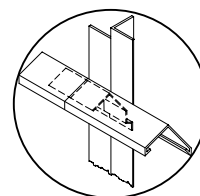
Hinged as walk through door or for swing out access

Sleeved for ductwork connection

MULLION STYLES



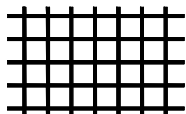
Visible



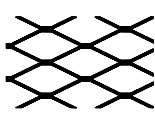
Invisible

PERFORMANCE
Point of water penetration
1000 fpm
Free area
48 x 48 section
57%

TYPICAL SCREEN STYLES

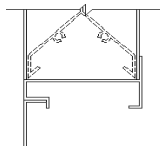


Wire Mesh

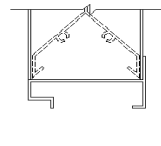


Expanded Aluminum Standard

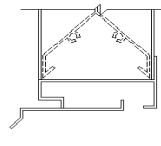
FRAME STYLES



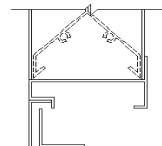
1 - Flange (1.5")



3 - Box



8 - Box with Sill Extension



9 - Flange with Sub Frame

DATE	ARCHITECT			CUSTOMER
PROJECT				
ITEM	QTY	W	H	DESCRIPTIONS



DEPENDABLE PRODUCTS SINCE 1955

SAFE-AIR OF ILLINOIS INC.

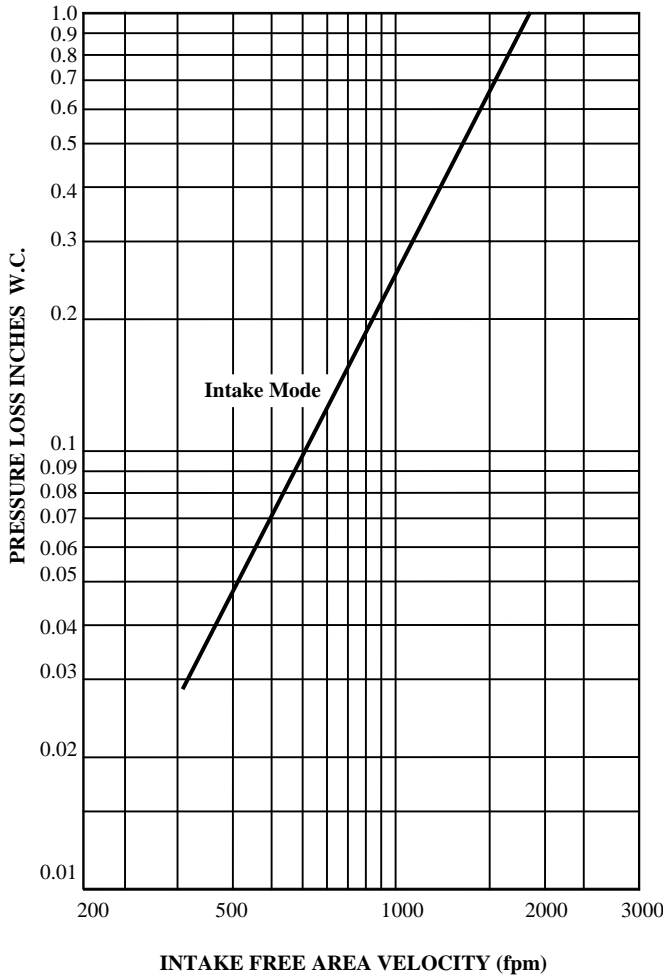
Engineering and General Offices

1855 South 54th Avenue, Cicero, Illinois 60804

Phone 708-652-9100 FAX 708-652-9158

All tests performed at an independent laboratory and based on AMCA standard 511 – 91 for air performance and water penetration.

AIR PERFORMANCE



CALCULATING PRESSURE LOSS

Based upon a given flow rate (in CFM), the flowing pressure loss may be determined from the “air performance” graph, knowing the sq. ft. of free area of the louver. Alternately, the free area may be determined based upon a volumetric flow rate and a maximum pressure loss. Utilizing the “air performance” graph.

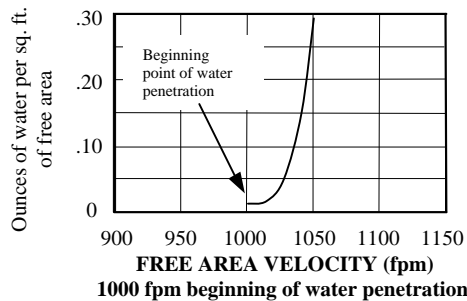
_____ in. W.C. Max. Pressure Loss Intake or Exhaust
 _____ FPM (Free Area Velocity From “Air Performance” Graph)
 _____ CFM / _____ FPM Free Area Velocity = _____ Sq. Ft. Free Area

CALCULATING MAXIMUM AIRFLOW BEFORE WATER PENETRATION

The “free area flow rate” at which water penetration commences (.01 oz. of water) is established at, 1000 fpm for LED-04, and will vary depending upon actual weather conditions. The “water penetration” graph illustrates the results of actual laboratory test on a 48” x 48” test sample subjected to hypothetical rainfall conditions. To determine the free area (in sq. ft.) based on upon a known volumetric flow rate in CFM;

_____ CFM / _____ FPM = _____ SQ. FT. FREE AREA
 (System Requirements)

Water Penetration Graph
 in oz. of water per sq. ft. of
 free area over a 15 min. test period



FREE AREA CALCULATIONS IN SQ. FT.

Inches	WIDTH																		
	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120
12	0.42	0.67	0.92	1.17	1.42	1.68	1.93	2.18	2.43	2.68	2.93	3.18	3.43	3.69	3.94	4.19	4.44	4.69	4.94
18	0.68	1.09	1.49	1.90	2.31	2.72	3.12	3.53	3.94	4.34	4.75	5.16	5.57	5.97	6.38	6.79	7.20	7.60	8.01
24	0.94	1.50	2.07	2.63	3.19	3.76	4.32	4.88	5.45	6.01	6.57	7.14	7.70	8.26	8.83	9.39	9.95	10.52	11.08
30	1.20	1.92	2.64	3.36	4.08	4.80	5.51	6.23	6.95	7.67	8.39	9.11	9.83	10.55	11.27	11.99	12.71	13.43	14.15
36	1.46	2.33	3.21	4.08	4.96	5.84	6.71	7.59	8.46	9.34	10.21	11.09	11.96	12.84	13.71	14.59	15.46	16.34	17.21
42	1.72	2.75	3.78	4.81	5.84	6.88	7.91	8.94	9.97	11.00	12.03	13.06	14.09	15.13	16.16	17.19	18.22	19.25	20.28
48	1.98	3.17	4.35	5.54	6.73	7.92	9.10	10.29	11.48	12.66	13.85	15.04	16.23	17.41	18.60	19.79	20.98	22.16	23.35
54	2.24	3.58	4.93	6.27	7.61	8.96	10.30	11.64	12.99	14.33	15.67	17.02	18.36	19.70	21.05	22.39	23.73	25.08	26.42
60	2.50	4.00	5.50	7.00	8.50	10.00	11.49	12.99	14.49	15.99	17.49	18.99	20.49	21.99	23.49	24.99	26.49	27.99	29.49
66	2.76	4.41	6.07	7.72	9.38	11.04	12.69	14.35	16.00	17.66	19.31	20.97	22.62	24.28	25.93	27.59	29.24	30.90	32.55
72	3.02	4.83	6.64	8.45	10.26	12.08	13.89	15.70	17.51	19.32	21.13	22.94	24.75	26.57	28.38	30.19	32.00	33.81	35.62
78	3.28	5.25	7.21	9.18	11.15	13.12	15.08	17.05	19.02	20.98	22.95	24.92	26.89	28.85	30.82	32.79	34.76	36.72	38.69
84	3.54	5.66	7.79	9.91	12.03	14.16	16.28	18.40	20.53	22.65	24.77	26.90	29.02	31.14	33.27	35.39	37.51	39.64	41.76
90	3.80	6.08	8.36	10.64	12.92	15.20	17.47	19.75	22.03	24.31	26.59	28.87	31.15	33.43	35.71	37.99	40.27	42.55	44.83
96	4.06	6.49	8.93	11.36	13.80	16.24	18.67	21.11	23.54	25.98	28.41	30.85	33.28	35.72	38.15	40.59	43.02	45.46	47.89
102	4.32	6.91	9.50	12.09	14.68	17.28	19.87	22.46	25.05	27.64	30.23	32.82	35.41	38.01	40.60	43.19	45.78	48.37	50.96
108	4.58	7.33	10.07	12.82	15.57	18.32	21.06	23.81	26.56	29.30	32.05	34.80	37.55	40.29	43.04	45.79	48.54	51.28	54.03
114	4.84	7.74	10.65	13.55	16.45	19.36	22.26	25.16	28.07	30.97	33.87	36.78	39.68	42.58	45.49	48.39	51.29	54.20	57.10
120	5.10	8.16	11.22	14.28	17.34	20.40	23.45	26.51	29.57	32.63	35.69	38.75	41.81	44.87	47.93	50.99	54.05	57.11	60.17