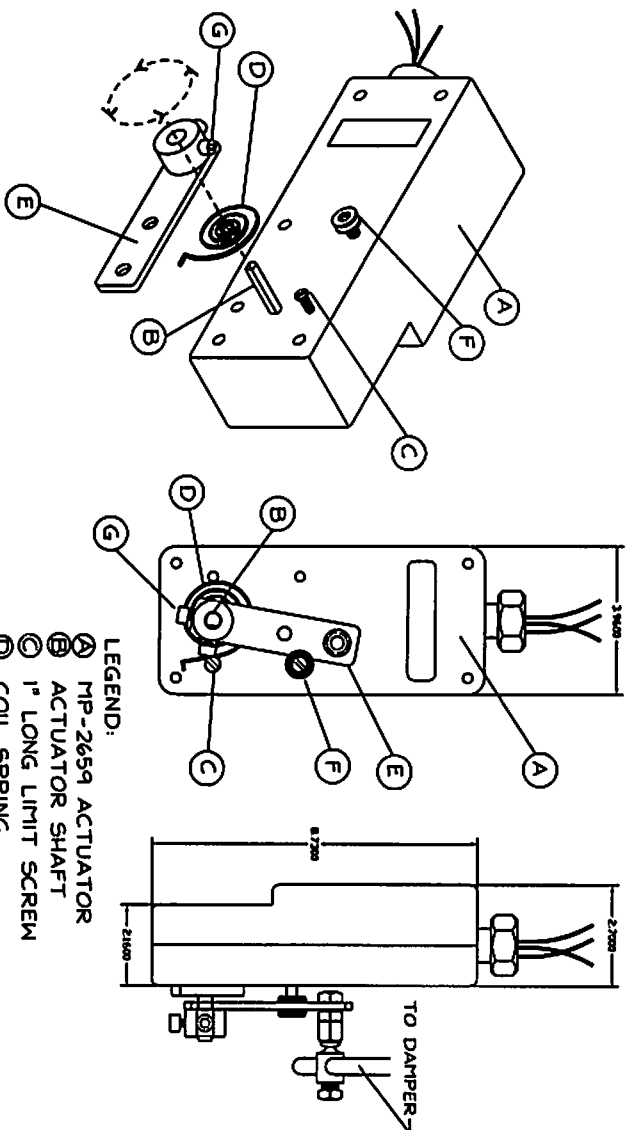


# INSTALLATION INSTRUCTION

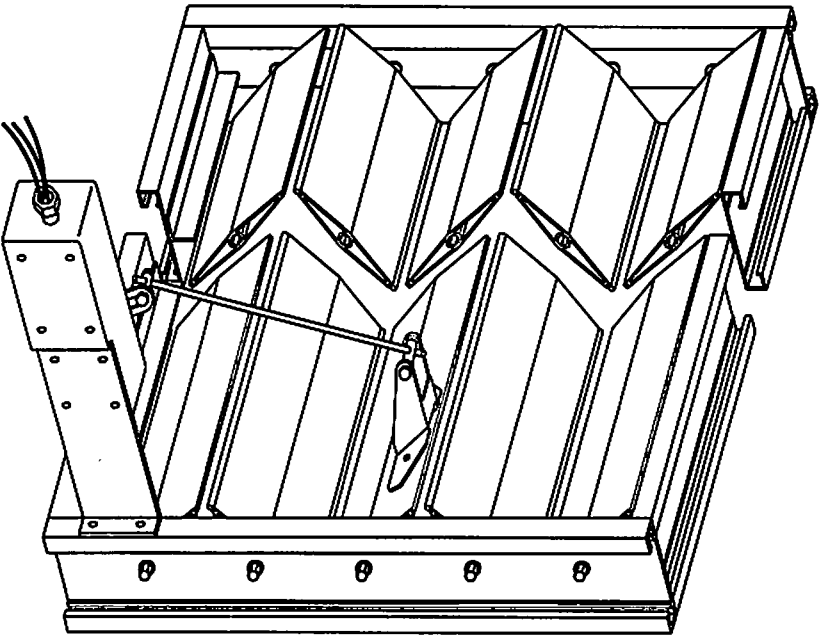
## MP-2659 SERIES

### ACTUATOR ASSEMBLY DETAILS



1. SET LIMIT SCREW (C) TO ACTUATOR (A) AS SHOWN ABOVE
2. SLIP SPRING (D) OVER ACTUATOR SHAFT (B) AND HOOK IT UP TO LIMIT SCREW WITH ENOUGH PRESSURE TO THE SHAFT TO CLOSE THE UNIT
3. SLIP CRANK ARM (E) OVER ACTUATOR SHAFT, SLIDE ALL THE WAY DOWN TO REST AGAINST COIL SPRING.
4. SET THE DAMPER AT FULLY CLOSED WHILE CRANK ARM IS RESTING ON RUBBER STOP, THEN TIGHTEN SET SCREWS (G) ON ACTUATOR SHAFT.

NOTE: THIS SET UP IS BASED ON POWER OPEN (CCM), SPRING TO CLOSE (NORMALLY CLOSED)



REV.	DESCRIPTION	DATE	BY

<b>SAFE-AIR</b> <b>DOWCO</b> 1855 SOUTH 54TH AVENUE, CICERO, IL. 60650 708-652-9100 FAX-652-9158 SINCE 1955 DEPENDABLE PRODUCTS		ARCH/ENGR: CUSTOMER:
PROJECT: ECO WITH MP2659	DATE: 5/6/99	TITLE: DRWG #:
DRAWN:	CHKD:	SINCE 1955